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## Installation Instructions For TRX250EX/X Nerf Bars

**#81-1501 (Silver)**

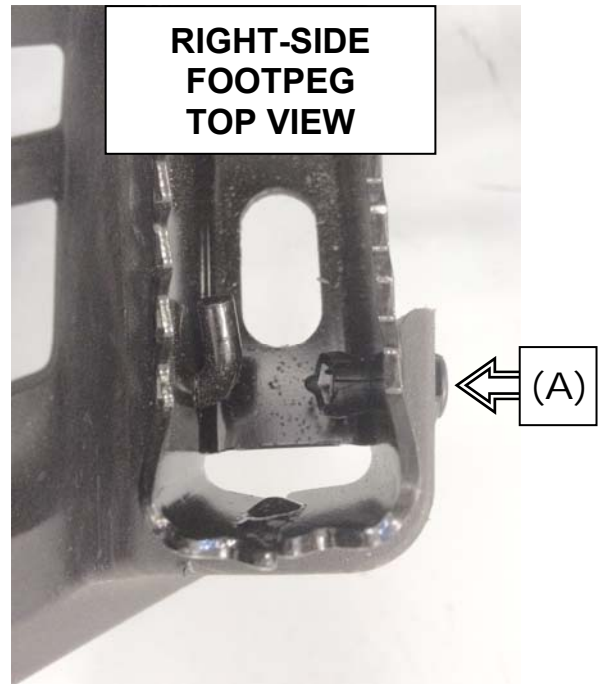
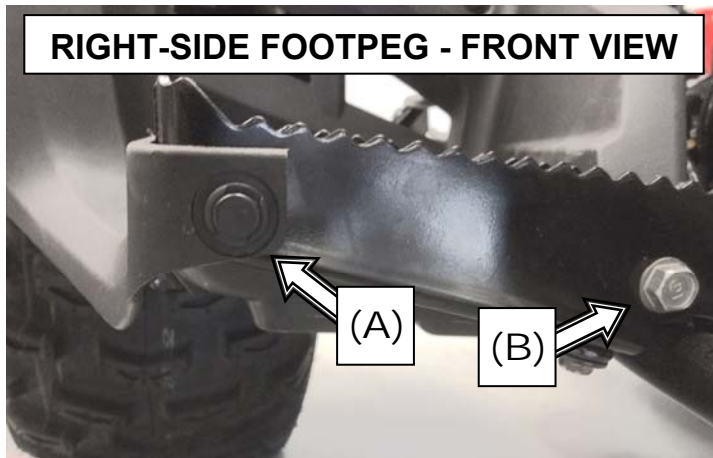
**Fits: TRX250EX - 2001 – 2008**

**#81-1512 (Black)**

**TRX250X - 2009 – 2017**

### **Step # 1: REMOVE FOOT PEG BOLTS**

Remove O.E.M. Plastic Rivet Fasteners (A) and O.E.M. 8mm Bolt (B) from front of Foot Pegs on both sides of ATV. Keep Heel Guards in place for **STEPS #2 & #3**.



### **Step # 2 : RIGHT-SIDE NERF BAR MOUNTING**

With Heel Guards still in place, align the Flat Mounting Plate of the Right Side Nerf Bar with the front of the Right Foot Peg. **Loosely** Attach the Right Side Nerf Bar to the Foot Peg using bolts included in **#81-1500HW Hardware Kit** to replace existing O.E.M. Hardware (A) and (B) shown above.

**Hole (A) takes (1) 6mm x 30mm Flange Bolt, (2) 6mm Washers and (1) 6mm Nylock Nut.**  
**Hole (B) takes (1) 8mm x 50mm Flange Bolt.**

**NOTE: DO NOT Fully Tighten Foot Peg Bolts at this time, as Nerf Bars will need to remain partially loose until Left Side Nerf Bar (Step #3) and both Front Billet Brackets (Step #4) are installed.**

### **Step # 3 : LEFT-SIDE NERF BAR MOUNTING**

**REPEAT Step #2** for Left Side Nerf Bar, making sure the front tube portions of the right (male) and left (female) Nerf Bars slide together above the bottom ATV frame in front of the motor. Keep Foot Peg Bolts partially loose just like in **Step #2** until both Billet Brackets in **Step #4** are installed.

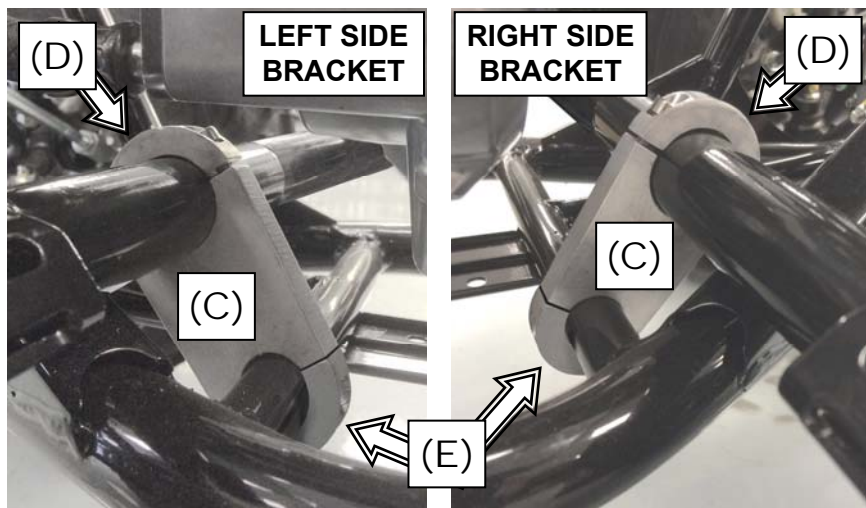
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#### Step # 4 : BILLET BRACKET INSTALLATION (BOTH SIDES)

**NOTE:** It is **STRONGLY** encouraged to add **LOCTITE** or similar threadlocker compound to all Bolt Threads to prevent bolts from coming loose due to engine vibration.

Install the Billet Brackets as shown in the pictures to the right. Start by placing the Center Bracket Spacer (C) between each Nerf Bar tube and the Lower Cross Bar of the ATV Frame. Then bolt the Upper (D) and Lower (E) Bracket Caps in place. **Alternate threading the (2) Allen bolts for each Bracket Cap into the Center Bracket Spacer so the gap between Cap and the Spacer is even on each side. DO NOT fully tighten these bolts until instructed to do so in Step #5.**



#### Step # 5 : TIGHTEN ALL BOLTS

Once Billet Brackets are loosely installed, tighten all (4) Foot Peg Bolts installed in **Steps #2 & #3**. After Foot Peg Bolts are fully tightened, go back to the Front Billet Brackets and check to make sure they are aligned properly. **Then finish tightening these bolts using the same alternating method as in Step #4.** Gap between Billet Bracket Cap and Center Bracket Spacer **MUST BE** even on both sides of each Cap once all (8) Allen bolts are tightened.

#### Step # 6 : NERF BAR NET INSTALLATION

Now install the Nerf Bar Nets. Line up the Net Pattern with the Net Tabs on Nerf Bars. Feed the webbing through the Top Slot of the Net Tab, then out the Bottom Slot, then go through the Middle Slot & then back out the Top Slot. Adjust the net to your preference. Once net is adjusted, cut off ends of webbing using a razor knife or scissors leaving 1½" of excess webbing from the Net Tabs. Use needle-nose pliers to hold the end of the webbing & burn the cut Net Ends with a lighter. Each cut Net End **MUST BE BURNED / SEALED** or the Nets will fray & fall apart.

